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The Function Block Diagram (FBD) is a graphical language for programmable logic controller design, that can describe the function between input variables and output variables. A function is described as a set of elementary blocks. Input and output variables are connected to blocks by connection lines. Inputs and outputs of the blocks are wired together with connection lines, or links.

Function block diagram - Wikipedia

IEC 61131-3 is the third part (of 10) of the open international standard IEC 61131 for programmable logic controllers, and was first published in December 1993 by the IEC. The current (third) edition was published in February 2013. Part 3 of IEC 61131 deals with basic software architecture and programming languages of the control program within PLC. It defines three graphical and two textual ...

IEC 61131-3 - Wikipedia

Machines, an international, peer-reviewed Open Access journal. In this research work, a new method for solving forward and inverse dynamic problems of mechanical systems having an underactuated structure and subjected to holonomic and/or nonholonomic constraints is developed.

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